

NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5.
2. DIMENSIONS MAY VARY ± 0.25 IN (0.63 CM)
3. SIEVE BEDS, ENCLOSURE, AIR VALVE STORAGE TANK WILL BE SHIPPED SEPARATELY AND ASSEMBLED ON SITE

REVISIONS			
REV.	DATE	APPR.	DESCRIPTION

SPECIFICATIONS: OG-4000

OXYGEN OUTPUT.....4000 SCFH @ 45 PSI
 107 NM³/HR @ 3.1 BAR

OXYGEN DEWPOINT.....-100 °F (-73 °C)

OXYGEN PURITY.....93 % ± 3 %

AIR FLOW REQ.....950 SCFM (AVG. FLOW) @ 90 PSI
 26 NM³/MIN (AVG. FLOW) @ 6.2 BAR

AIR QUALITY REQ.....ISO 8573.1 CLASS 1.4.1 MINIMUM (SEE BELOW)

SOUND LEVELS.....86 DBA @ 1 M

DIMENSIONS.....86 IN x 79 IN x 177 IN (WxDxH)
 218 CM x 201 CM x 450 CM (WxDxH)

WEIGHT.....12500 LB (5670 KG) APPROXIMATE

POWER.....110 VAC, 60 Hz, 50 W (STANDARD) *or*
 220 VAC, 50 Hz, 50 W (OPTIONAL)

AIR INLET.....4 IN Ø PIPE NPT FLANGE

OXYGEN OUTLET.....1.5 IN Ø FLANGE

RECOMMENDED MINIMUM AIR STORAGE TANK (AST) SIZE: 1550 GAL

RECOMMENDED MINIMUM OXYGEN STORAGE TANK (OST) SIZE: 1550 GAL

SPECIFICATIONS: ISO 8573.1 CLASS 1.4.1

DIRT PARTICLES.....0
 1-5 MICRON

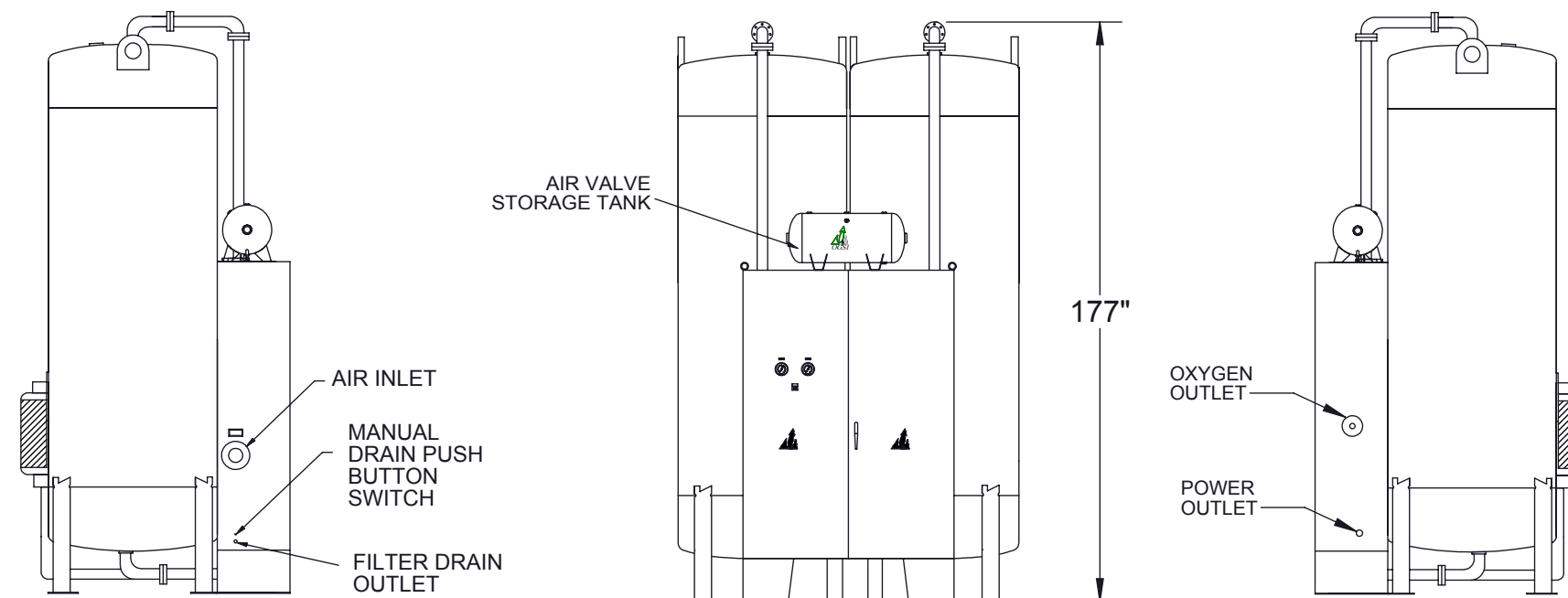
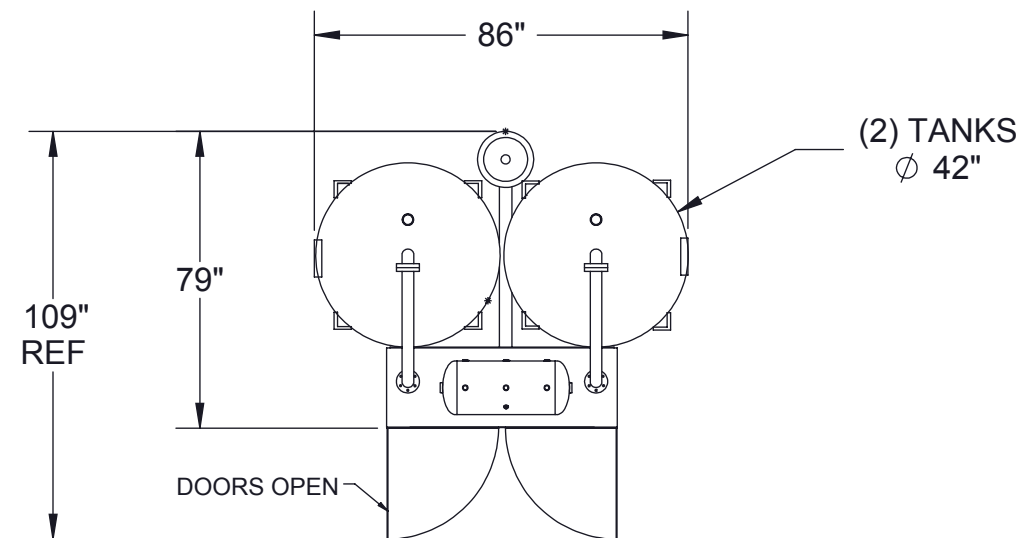
WATER PRESSURE.....<= +37°F (940 PPM AT 100 PSI)
 DEWPOINT

OIL CONCENTRATION.....<= 5 PPM
 (INCLUDING VAPOR)

OPERATING CONDITIONS:
 MINIMUM TEMPERATURE.....40 °F (5 °C)
 MAXIMUM TEMPERATURE.....100 °F (38 °C)

NEAR SEA LEVEL CONDITIONS

RELATIVE DEWPOINT OF AIR.....37 °F AT 100 PSI



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	UNLESS OTHERWISE SPECIFIED DECIMALS: .XXX +/- .005 FRACTIONS: +/- 1/16 ANGLES: +/- 1°	STOCK NO.	QTY.	DESCRIPTION	MATERIAL	
	REMOVE ALL BURRS AND BREAK SHARP EDGES 1/16" MAX	DO NOT SCALE DRAWING				
	AUDUBON MACHINERY CORP.			814 Wurlitzer Dr., N. Tonawanda, NY 14120		