

NOTES:

1. INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5.
2. DIMENSIONS MAY VARY +/- .25 INCH (.63 CM)

SPECIFICATIONS: OG-650

OXYGEN OUTPUT.....650 SCFH @ 45 PSI
 17.1 Nm/hr³ @ 310 kPa

OXYGEN DEWPOINT.....-100 °F (-73 °C)

OXYGEN PURITY.....93 % ± 3 %

AIR INLET.....1" MNPT BULKHEAD

OXYGEN OUTLET FITTING.....GGA 022 (OXYGEN B FITTING)

FEED AIR REQUIREMENTS.....118 SCFM (AVG. FLOW)
 AT 90 PSIG INCOMING PRESSURE
 3.10 Nm³ (AVG. FLOW) @ 621 kPa

AIR QUALITY REQ.....ISO 8573.1 CLASS 1.4.1 MINIMUM (SEE BELOW)

SOUND LEVELS:
 STANDARD (WITHOUT COVER)70 dBA @ 1 M

DIMENSIONS:
 STANDARD.....55 IN x 43.5 IN x 84 IN (WxDxH)
 139.7 CM x 110.5 CM x 213.4 CM (WxDxH)

APPROXIMATE WEIGHT:
 STANDARD (NO COVER, NO FEET).....3600 LB (1633 KG)

POWER REQUIREMENTS:
 STANDARD (NORTH AMERICA).....115 VAC, 60 HZ, SINGLE PHASE, 1.0 A
 OPTIONAL (INTERNATIONAL).....230 VAC, 50 HZ, SINGLE PHASE, 0.5 A
 OPTIONAL (INTERNATIONAL).....230 VAC, 60 HZ, SINGLE PHASE, 0.5 A

RESPONSE TIME.....APPROXIMATELY 3 CYCLES TO ATTAIN
 MAXIMUM CONCENTRATION/PURITY AFTER
 INITIAL START-UP OR EXTENDED SHUTDOWN

POSITIONING.....THE UNIT MUST BE OPERATED IN AN UPRIGHT
 POSITION ONLY, WITH NO OBSTRUCTION
 BLOCKING AIR FLOW AROUND THE UNIT,
 6 IN MINIMUM

RECOMENDED MINIMUM AIR STORAGE TANK (AST) SIZE.....200 GALLONS

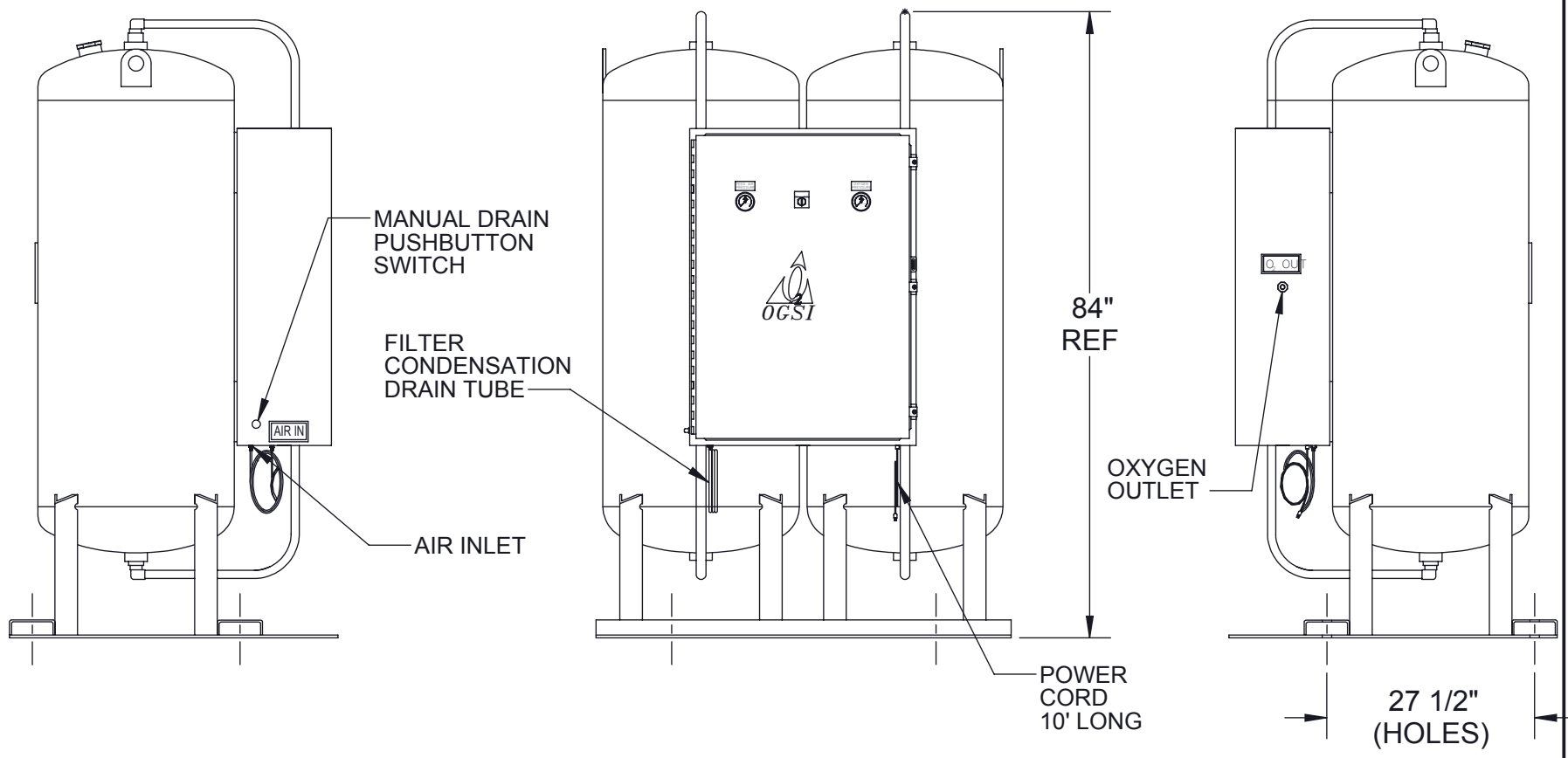
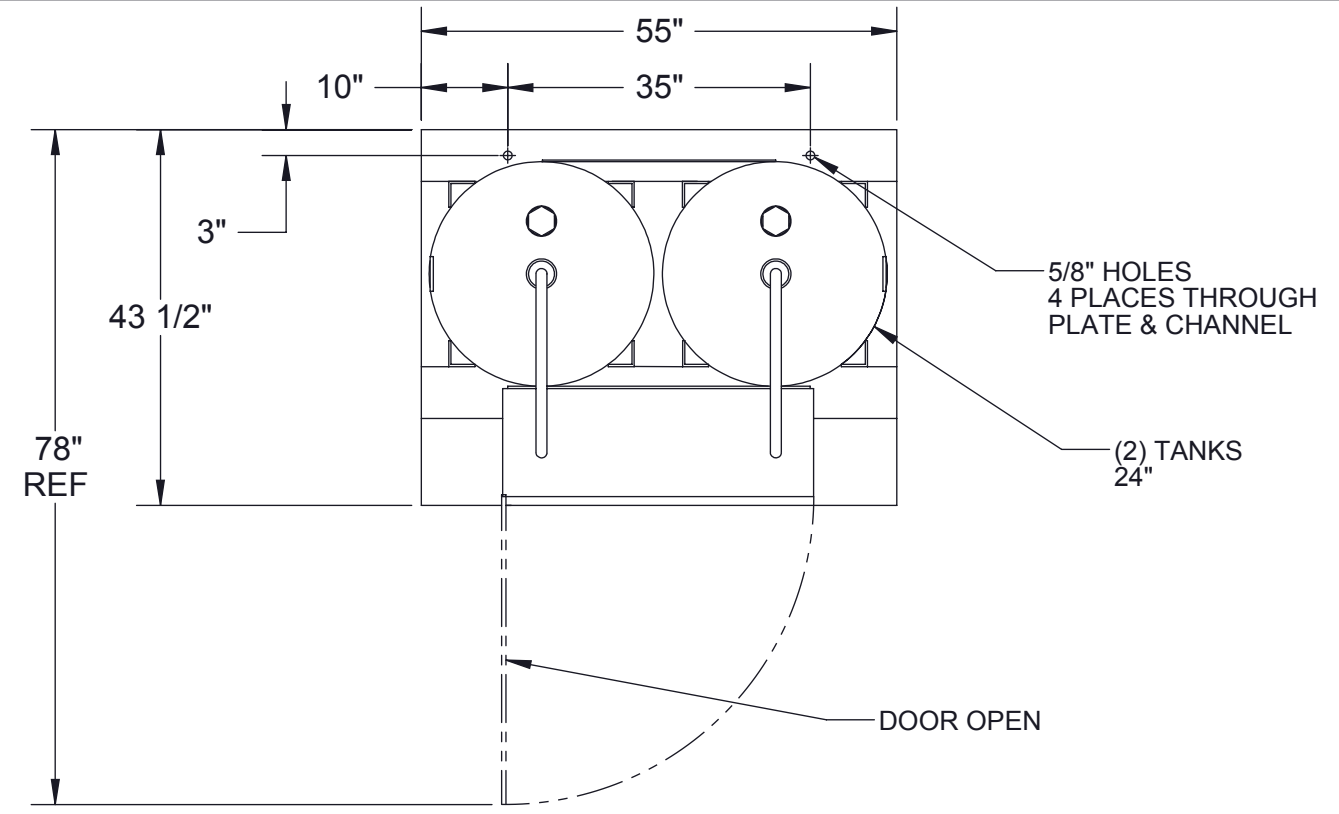
RECOMENDED MINIMUM OXYGEN STORAGE TANK (OST) SIZE.....200 GALLONS

SPECIFICATIONS: ISO 8573.1 CLASS 1.4.1
 DIRT PARTICLES 1-5 MICRON.....0

WATER PRESSURE DEWPOINT+37 °F (3 °C) (940 PPM AT 100 PSIG)

OIL CONCENTRATION
 (INCLUDING VAPOR).....0.01 (<= 3 PPM)

* A STANDARD CUBIC FOOT (SCF) IS A CUBIC FOOT OF GAS AT
 14.7 PSIA (SEA LEVEL ATMOSPHERIC PRESSURE) AND 60 °F



PROPRIETARY AND CONFIDENTIAL		DRAWN: J.FENTON		DATE: 7/9/2012		PART NO:		DRAWING TITLE:	
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UNLESS OTHERWISE SPECIFIED		STOCK NO.		QTY.		DESCRIPTION		MATERIAL	
DECIMALS: .XXX +/- .005								ASSY	
FRACTIONS: +/- 1/16									
ANGLES: +/- 1°									
		REMOVE ALL BURRS AND BREAK SHARP EDGES 1/16" MAX				DO NOT SCALE DRAWING			
AUDUBON MACHINERY CORP.		814 Wurlitzer Dr., N. Tonawanda, NY 14120				SHEET: 1 OF 1			